

# STRANDS AND STANDARDS

## BASIC AUTOMOTIVE COLLISION REPAIR



### Course Description

This course is the first in a sequence of courses that prepares individuals in repair and refinishing of uni-bodies and fenders of automobiles. This course is an introduction in non-structural repairs and various methods of refinishing and safety training. This course is based on the Automotive Service Excellence (ASE) automotive collision task list and the I-CAR training program. Industry work ethic standards and productivity are an integral part of the classroom and laboratory activities of this program as determined in the Professional Development Program (PDP).

<b>Intended Grade Level</b>	10-12
Units of Credit	0.5 - 1.0
Core Code	40.09.00.00.005
Concurrent Enrollment Core Code	N/A
Prerequisite	None
Skill Certification Test Number	500
Test Weight	.5
<b>License Type</b>	CTE and/or Secondary Education 6-12
<b>Required Endorsement(s)</b>	
Endorsement 1	Automotive Collision Repair
Endorsement 2	N/A
Endorsement 3	N/A

## STRAND 1

Students will participate in personal and leadership development activities through SkillsUSA or another appropriate career and technical student organization.

### Standard 1

Student will use communication skills to effectively communicate with others.

- Understand when it is appropriate to listen and to speak.
- Understand and follow verbal and written instructions for classroom and laboratory activities.

### Standard 2

Student will effectively use teamwork to respectfully work with others.

- Identify and understand different roles in working with a team.

### Standard 3

Student will use critical thinking and problem-solving skills.

- Analyze the cause of the problem.
- Develop a solution to address the problem.
- Implement the plan.
- Evaluate the effectiveness of the plan.

### Standard 4

Student will be dependable, reliable, steady, trustworthy, and consistent in performance and behavior.

- Set and meet goals on attendance and punctuality.
- Prioritize, plan, and manage work to complete assignments and projects on time.

### Standard 5

Student will be accountable for results.

- Use an achievement chart for activities and behaviors in class that encourages a personal evaluation of classroom performance.
- File a regular written report on progress toward completion of assignments and projects.

### Standard 6

Be familiar with the legal requirements and expectations of the course.

- Be familiar with the course disclosure statement and all requirements for successful completion of the course.
- Demonstrate workplace ethics, e.g., fair, honest, disciplined.

## STRAND 2

Students will participate in work-place readiness activities.

### Standard 1

Student will demonstrate employability skills.

- Use a career search network to find career choices.
- Write a resume including a list of demonstrated skills.
- Write a letter of application.
- Complete a job application.
- Participate in an actual or simulated job interview.

**Standard 2 Student will participate in a work-based learning experience outside the classroom.**

Student will plan and implement a work-based learning experience aligned with their career goal.

**STRAND 3**

**Students will be able to understand and demonstrate safety and environmental practices.**

**Standard 1**

Explain the need for regulations and safety devices such as Environment Protection, state and local environmental laws, and regulations involved with the refinishing department.

**Standard 2**

Locate hazardous warning information for products used in refinishing. Be able to locate basic information from a Safety Data Sheet (SDS).

**Standard 3**

Identify and select the proper personal protection equipment, inspect it, and demonstrate its proper use.

**Standard 4**

Identify the Volatile Organic Compound (VOC) content of paint products and explain the environmental concerns.

**Standard 5**

Understand safety practices related to general shop, personal protection, vehicle lifts, and hand and power equipment.

**Standard 6**

Understand and identify different fasteners and their applications and repair procedures.

**Standard 7**

Understand how to select and properly use hand and select power tools.

**Performance Skill**

Understand and demonstrate safety and environmental practices.

- Explain the need for regulations and safety devices such as Environment Protection, state and local environmental laws, and regulations involved with the refinishing department.
- Locate hazardous warning information for products used in refinishing. Be able to locate basic information from a Safety Data Sheet (SDS).
- Identify and select the proper personal protection equipment, inspect it, and demonstrate its proper use.
- Identify the Volatile Organic Compound (VOC) content of paint products and explain the environmental concerns.
- Understand safety practices related to general shop, personal protection, vehicle lifts, and hand and power equipment.
- Understand and identify different fasteners and their applications and repair procedures.
- Understand how to select and properly use hand and select power tools.

## STRAND 4

Students will understand automotive finishes.

### Standard 1

Identify and distinguish between the different types of automotive finishes.

### Standard 2

Select the proper finish for repairs and understand why certain repair finish systems and system parts are used.

### Standard 3

Be able to read and understand how to mix a product from the tech sheet.

### Performance Skill

Understand automotive finishes.

- Identify and distinguish between the different types of automotive finishes.
- Select the proper finish for repairs and understand why certain repair finish systems and system parts are used.
- Be able to read and understand how to mix a product from the tech sheet.

## STRAND 5

Students will understand the principles needed to prepare a surface for refinishing.

### Standard 1

Identify the type and color of a finish and plan a system for refinishing a vehicle.

### Standard 2

Understand the importance of removing old paint from a vehicle using a variety of methods.

### Standard 3

Understand the importance of corrosion protection and undercoatings, used in corrosion protection, and how to clean and treat the metal in the repair area before refinishing.

### Standard 4

Understand corrosion principles and factory corrosion protection.

### Standard 5

Protect exposed exterior surfaces, trim, and accessories.

### Standard 6

Select proper sanding materials and equipment and know how to sand a vehicle prior to and during the refinishing process.

### Standard 7

Determine where chip-resistant coatings have been used by the vehicle manufacturer and why this coating is used.

### Standard 8

Understand the importance of masking a vehicle for spot repairs, panel repairs, or a complete refinish job using a variety of masking materials.

**Standard 9**

Understand the removal and installation of pinstripes, decals, and emblems.

**Performance Skill**

Understand the principles needed to prepare a surface for refinishing.

- Identify the type and color of a finish and plan a system for refinishing a vehicle.
- Understand the importance of removing old paint from a vehicle using a variety of methods.
- Understand the importance of corrosion protection and undercoatings, used in corrosion protection, and how to clean and treat the metal in the repair area before refinishing.
- Understand corrosion principles and factory corrosion protection.
- Protect exposed exterior surfaces, trim, and accessories.
- Select proper sanding materials and equipment and know how to sand a vehicle prior to and during the refinishing process.
- Determine where chip-resistant coatings have been used by the vehicle manufacturer and why this coating is used.
- Understand the importance of masking a vehicle for spot repairs, panel repairs, or a complete refinish job using a variety of masking materials.
- Understand the removal and installation of pinstripes, decals, and emblems.

**STRAND 6**

**Students will understand and demonstrate metal straightening.**

**Standard 1**

Identify the necessary tools to straighten a variety of damaged metals, including steel, aluminum, etc.

**Standard 2**

Straighten a damaged metal panel close to its original contours.

**Standard 3**

Understand the effects of heating various types of metals.

**Standard 4**

Understand the difference between a kink and a bend.

**Performance Skill**

Understand and demonstrate metal straightening.

- Identify the necessary tools to straighten a variety of damaged metals, including steel, aluminum, etc.
- Straighten a damaged metal panel close to its original contours.
- Understand the effects of heating various types of metals.
- Understand the difference between a kink and a bend.

**STRAND 7**

**Students will understand the procedures necessary in the application of a finish.**

**Standard 1**

Properly identify and prepare the surface for top coat application.

**Standard 2**

Understand different types of undercoats and how to apply them.

**Standard 3**

Demonstrate proper gun setup for undercoat and top coat applications.

**Standard 4**

Apply both base coat and clear coat finishes on a panel.

**Performance Skill**

Understand the procedures necessary in the application of a finish.

- Properly identify and prepare the surface for top coat application.
- Understand different types of undercoats and how to apply them.
- Demonstrate proper gun setup for undercoat and top coat applications.
- Apply both base coat and clear coat finishes on a panel.

**STRAND 8**

**Students will understand and demonstrate detailing.**

**Standard 1**

Describe the processes and importance of proper detailing, remove overspray and perform final finishing processes, including compounding and polishing, to improve the quality of the finish.

**Standard 2**

Understand the importance of thoroughly cleaning the vehicle before and after repairs; select and use proper cleaning products and tools to clean the vehicle exterior, including the engine compartment, tires and wheels.

**Performance Skill**

Understand and demonstrate detailing.

- Describe the processes and importance of proper detailing, remove overspray and perform final finishing processes, including compounding and polishing, to improve the quality of the finish.
- Understand the importance of thoroughly cleaning the vehicle before and after repairs; select and use proper cleaning products and tools to clean the vehicle exterior, including the engine compartment, tires and wheels.

**STRAND 9**

**Students will read and understand a detailed damage report.**

**Standard 1**

Describe the function and importance of damage reports and general business aspects in the collision repair industry.

**Standard 2**

Use a vehicle identification number and an information source to fully identify a vehicle.

**Standard 3**

Explain and identify different types of vehicle damage.

**Standard 4**

Identify and describe a general plan for repairs on a damaged area.

**Standard 5**

Explain the importance of planning, describe a sequence for damage analysis, and identify common industry parts names and repair terms.

**Standard 6**

Recognize damage to various mechanical systems of the vehicle.

**Standard 7**

Understand flat rate, hourly rate and pricing of materials as it applies to collision repair.

**Performance Skill**

Read and understand a detailed damage report.

- Describe the function and importance of damage reports and general business aspects in the collision repair industry.
- Use a vehicle identification number and an information source to fully identify a vehicle.
- Explain and identify different types of vehicle damage.
- Identify and describe a general plan for repairs on a damaged area.
- Explain the importance of planning, describe a sequence for damage analysis, and identify common industry parts names and repair terms.
- Recognize damage to various mechanical systems of the vehicle.
- Understand flat rate, hourly rate and pricing of materials as it applies to collision repair.

**STRAND 10**

**Students will be able to understand and demonstrate the use of body fillers.**

**Standard 1**

Select and understand the correct filler and tools needed to perform final finishing.

**Standard 2**

Properly clean and prepare the repair area before applying plastic filler.

**Standard 3**

Explain the preparation and application of specialty fillers.

**Standard 4**

Properly mix and apply plastic body filler to a properly prepared area.

**Standard 5**

Restore the original contour and shape of a straightened panel using plastic body filler.

## Performance Skill

Understand and demonstrate the use of body fillers.

- Select and understand the correct filler and tools needed to perform final finishing.
- Properly clean and prepare the repair area before applying plastic filler.
- Explain the preparation and application of specialty fillers.
- Properly mix and apply plastic body filler to a properly prepared area.
- Restore the original contour and shape of a straightened panel using plastic body filler.

## STRAND 11

Students will be able to understand and demonstrate MIG welding.

### Standard 1

Describe metal joining methods and identify where each method is suitable in automotive sheet metal repair.

### Standard 2

Explain and demonstrate all applicable personal and shop safety steps, along with vehicle protection measures, to be followed when welding and cutting.

### Standard 3

Properly set up a MIG welder for welding automotive sheet metal.

### Standard 4

Run a test weld and tune the welder for the welds being made.

### Standard 5

Clean, assemble, and complete a butt joint with backing in a flat position; visually inspect the weld.

### Standard 6

Clean, assemble, and complete a fillet weld lap joint in a flat position; visually inspect the weld.

### Standard 7

Clean, assemble, and complete a plug weld in a flat position; visually inspect the weld.

## Performance Skill

Understand and demonstrate MIG welding.

- Describe metal joining methods and identify where each method is suitable in automotive sheet metal repair.
- Explain and demonstrate all applicable personal and shop safety steps, along with vehicle protection measures, to be followed when welding and cutting.
- Properly set up a MIG welder for welding automotive sheet metal.
- Run a test weld and tune the welder for the welds being made.
- Clean, assemble, and complete a butt joint with backing in a flat position; visually inspect the weld.
- Clean, assemble, and complete a fillet weld lap joint in a flat position; visually inspect the weld.



## STRAND 12

Students will be able to understand vehicle construction and parts identification.

### Standard 1

Identify types of vehicle construction (space frame, unibody, body-over-frame).

### Standard 2

Recognize the different damage characteristics of space frame, unibody, and body-over-frame vehicles.

### Standard 3

Identify impact energy absorbing components.

### Standard 4

Identify steel types; determine repairability.

### Standard 5

Identify aluminum/magnesium components; determine repairability.

### Standard 6

Identify plastic/composite components; determine repairability.

### Standard 7

Identify vehicle glass components; determine repairability.

### Standard 8

Identify add-on accessories.

### Performance Skill

Understand vehicle construction and parts identification.

- Identify types of vehicle construction (space frame, unibody, body-over-frame).
- Recognize the different damage characteristics of space frame, unibody, and body-over-frame vehicles.
- Identify impact energy absorbing components.
- Identify steel types; determine repairability.
- Identify aluminum/magnesium components; determine repairability.
- Identify plastic/composite components; determine repairability.
- Identify vehicle glass components; determine repairability.
- Identify add-on accessories.

## Skill Certification Test Points by Strand

Test Name	Test #	Number of Test Points by Strand										Total Points	Total Questions	
		1	2	3	4	5	6	7	8	9	10			